



Dart Aerospace Ltd.
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647.7341
Job Sheet 209718



Part No: 647.7341

Job Qty: 1 pcs

Part Name: EC135 Wiper Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/6/20

Job Tracking No:

Created By: Linda Lacelle

Description:

Due Date: 5/13/20

Type: Stock

Note: DWG REV N/C SHEET 29 IPP REV:A 16.09.28 NEW ISSUE DD VERF:JLM

Skip Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	5/13/20		0.00 0.00	Packaging 1 - 1		
						Packaging 1 - 2		
						Packaging 1 - 3		
						Packaging 1 - 4		
						Packaging 1 - 5		
						Packaging 1 - 6		
						Packaging 1 - 7		
						Packaging 1 - 8		
						Packaging 1 - 9		
						Packaging 1 - 10		
						Packaging 1 - 11		
						Packaging 1 - 12		
						Packaging 1 - 13		
						Packaging 1 - 14		
						Packaging 1 - 15		
						Packaging 1 - 16		
						Packaging 1 - 17		
						Packaging 1 - 18		
						Packaging 1 - 19		
						Packaging 1 - 20		
						Packaging 1 - 21		
						Packaging 1 - 22		
						Packaging 1 - 23		
						Packaging 1 - 24		
						Packaging 1 - 25		
						Packaging 1 - 26		
						Packaging 1 - 27		
						Packaging 1 - 28		
						Packaging 1 - 29		
						Packaging 1 - 30		
						Packaging 1 - 31		

DAS
28
9-89



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Container No: S276408



Part: 647.7341

Job No: 209718

Serial No/Batch: S276408

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/07/20

120	QC 4	1 pcs	5/13/20	0.00 0.00	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	68-6
					QC 4 - 68	69
					QC 4 - 72	SV
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
					QC 4 - 84	
130	Packaging 3-1 - Stock - B4B	1 pcs	5/13/20	0.00 0.00	QC 4 - 80	
					QC 4 - 85	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	68-6
					Packaging 3 - 11 - B4B	69
					Packaging 3 - 12 - B4B	SV
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	DAS
					Packaging 3 - 36 - B4B	21
					Packaging 3 - 37 - B4B	9-00 MAY 07 2020
135	DC - 1 - B4B	1 pcs	5/13/20	0.00 0.00	DC - 1 - B4B	
140	QC 21 - SA	1 pcs	5/13/20	0.00 0.00	DC - 2 - B4B	DAS
					QC 21 - SA - 21	21 9-00 MAY 07 2020

QC 21 - SA - 70

QC 21 - SA - 53

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP 647.7341

135 - Document Control - Photocopy bluefile & type labels per PPP 647.7341

140 - QC21- Final Inspection - Work Order Release

015816

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
601.2999	Screw	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	5267822
647.1601	Wiper Deflector Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5122726
647.1602	Doubler Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5248424
647.1610	Wiper Deflector Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5112992
647.1914	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5101859
647.3201	Grounding Cable Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5231196
90965A160	Washer 601.2375	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5073066
AN4CH6A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5134680
MS21042-08	Use MS21042L08	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5250462
MS21042-3	Nut use MS21042L3 per QSI 017	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5160258 5260063
MS27039-08-07	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5044221
MS27039-1-07	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5193498 x2 + 5250574 x1
MS27039-1-14	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5235464
NAS1149F0332P	Washer (AN960-10L)	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5247891
NAS1149FN832P	Washer (AN960-8)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5248080

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	601.2999	3	70	0
	647.1601	1	4	0
	647.1602	1	20	0
	647.1610	1	23	0
	647.1914	1	27	0
	647.3201	1	1	0
	90965A160	3	71	0
	AN4CH6A	1	47	0
	MS21042-08	1	2	0
	MS21042-3	3	339	0
	MS27039-08-07	1	233	0
	MS27039-1-07	3	68	0
	MS27039-1-14	4	180	0
	NAS1149F0332P	10	2,297	0
	NAS1149FN832P	2	2,415	0

Part Specifications

Specifications could not be found.